

Part Number: PT929-03181-02

Kit Contents

Item #	Quantity Req.	Description
1	1	Applique, Right Side Rocker
2	2	Applique, Left Side Rocker
3		

Hardware Bag Contents

Item #	Quantity Req.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Req.	Description
1		
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Blanket	
Special Tools	Notes
Squeegee	4" (3M™ Gold) or 4" (3M™ Blue)
Low Friction Sleeve	3M SA-1 (OPTIONAL)
Surface Thermometer	Infrared Non-contact
Heat Gun	Master Heat Gun HG-301A or equivalent
Installation Tools	Notes
Lint Free Cloths	
Special Chemicals	Notes
Cleaner	VDC approved cleaner and cleaning method

General Applicability

All Camry models

Recommended Sequence of Application







Item #	Accessory
1	Lower Rocker Applique
2	Mudguards
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Prepare for the Installation.

- STOP** (a) The parts and vehicle surface temperature must be maintained between 65°F and 90°F (18°C and 32°C) for optimum installation. Store the parts flat at room temperature in a clean dry place.

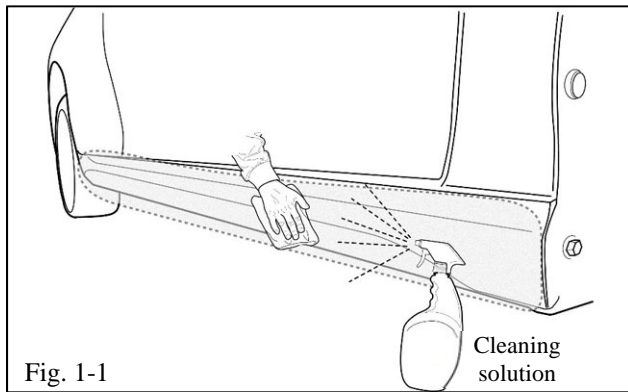


Fig. 1-1

- STOP** (b) Clean the entire application surface to remove grease and wax. Clean the entire area with a VDC-approved cleaner and cleaning method (Fig. 1-1).
- (c) Wipe the cleaned surface with a clean, dry, lint-free cloth.

2. Install the Right Side Applique.

- (a) Remove the right-hand side applique from the package. The triangular cut-out is positioned at the front of the vehicle.
- (b) Place the part face down on clean flat surface.
- (c) Peel back approximately 200mm (7.75”) of the top section of the liner (Fig. 2-1).

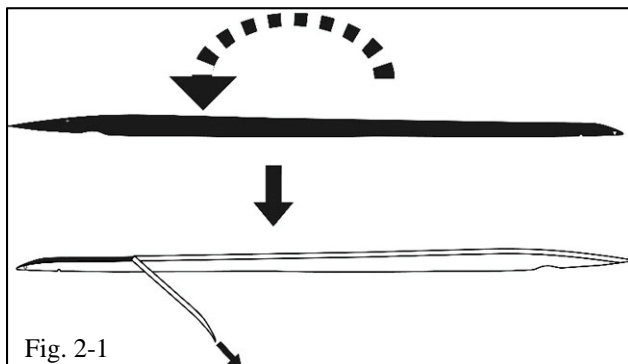
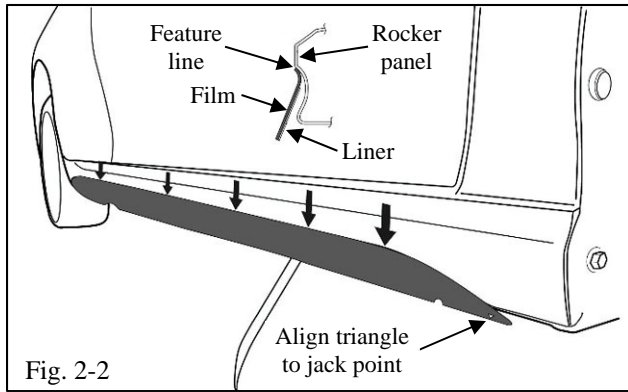
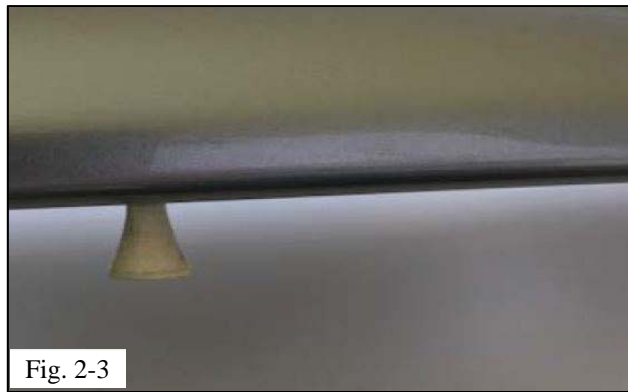


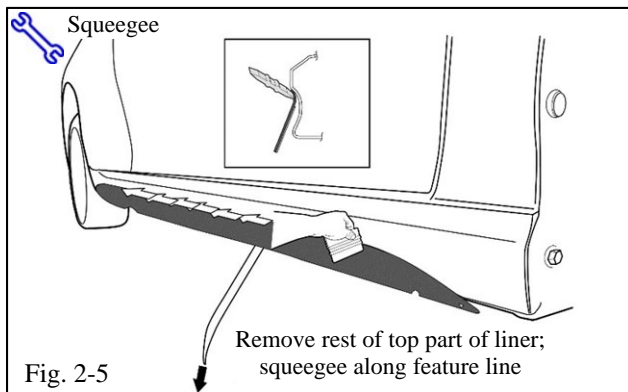
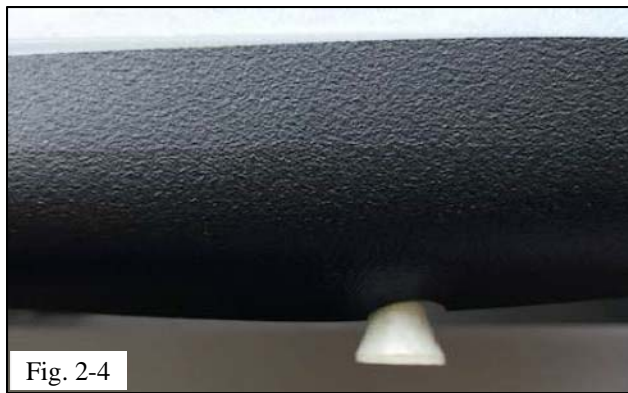
Fig. 2-1



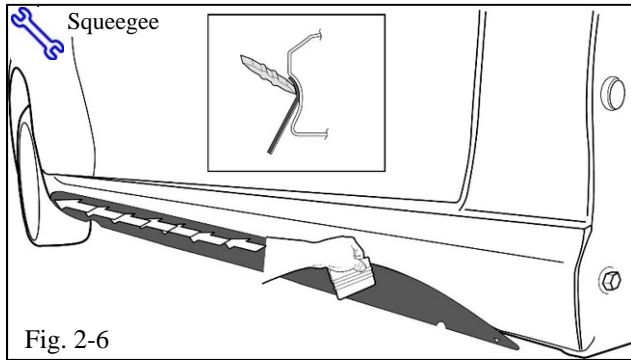
! (d) Align the front section of the appliqué to the right hand side of the rocker by placing the triangular cut-out over the jacking location and the top of the appliqué along the rocker feature line (Fig. 2-2). Use the squeegee to adhere the appliqué to the rocker.



! **NOTE:** To assist in the alignment of the appliqué, a golf tee may be inserted into the drain hole of the rocker. Align the drain hole cut-out on the appliqué against the golf tee (Fig. 2-3 and Fig. 2-4). Remove the golf tee upon completion of step.

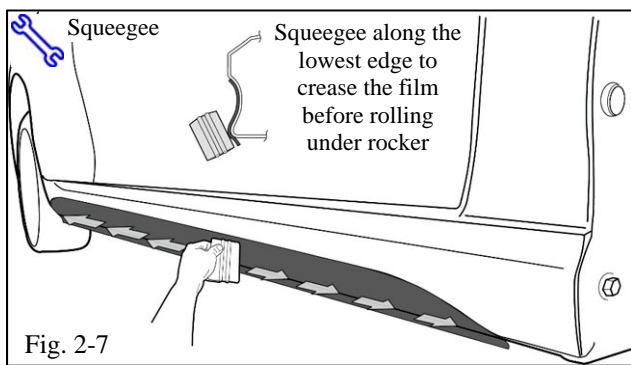


(e) Continue to install the appliqué by peeling back the remaining top section of the liner and adhering the part (minimum 7mm of top section) to the rocker with the squeegee while aligning the top of the part to the feature line (Fig. 2-5).

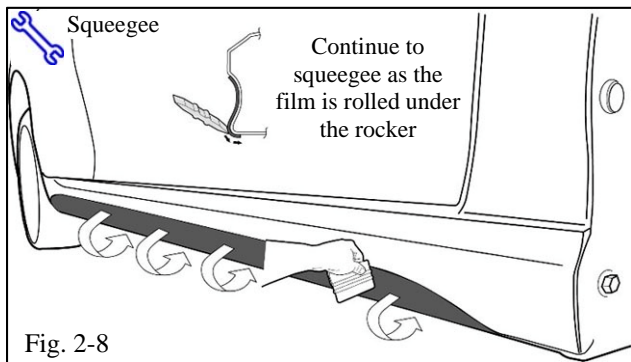


- (f) Remove the bottom section of the liner and squeegee the part onto the rocker starting from the top edge. Continue to squeegee the applique along the length of the vehicle along the recessed area (Fig. 2-6).

NOTE: Be careful not to trap any air while installing the applique. If air is trapped during the installation, peel back the part and reinstall with the squeegee.



- STOP** (g) Prior to installing the bottom section of the applique, crease the film along the lower edge of the rocker for the entire length (Fig. 2-7).



- (h) Install the remaining lower section of the applique to the rocker by rolling the film under the vehicle with the squeegee (Fig. 2-8).

3. Install the Right Side Applique.

- (a) Repeat Steps 2(a) through 2(h) on the left hand side of the vehicle.

TOYOTA CAMRY/HV 2018 - LOWER ROCKER APPLIQUÉ
 Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Verify parts:</p> <p><input type="checkbox"/> Proper adhesion – visual</p> <p><input type="checkbox"/> Proper adhesion – physical</p> <p><input type="checkbox"/> Proper alignment</p>	<p>Removed items have been discarded & replaced items are in place</p> <p>Bubbles, loose and lifting edges</p> <p>With light pressure, rub hand over top of part and if crackling sound occurs, resqueegee. If bubbles cannot be worked out to the nearest edge, replace part.</p> <p>Part must not cover the jacking locations or rocker drainage hole. A maximum location of 50% to the top edge part in relation to the contour line is +/- 1mm</p>
<p><u>Vehicle Function Checks</u></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	
<p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>